## Lecture 9: Overhead transmission lines

Electric power can be transmitted or distributed either by means of underground cables or by overhead lines.

The underground cables are rarely used for power transmission due to two main reasons.

- Power is generally transmitted over long distances to load centres. Obviously, the installation costs for underground transmission will be very heavy.
- Electric power has to be transmitted at high voltages for economic reasons. It is very difficult to provide proper insulation to the cables to withstand such higher pressures. Therefore, as a rule, power transmission over long distances is carried out by using overhead lines.

### 9.1 Main Components of Overhead Lines

An overhead line may be used to transmit or distribute electric power. The successful operation of an overhead line depends to a great extent upon the mechanical design of the line. While constructing an overhead line, it should be ensured that mechanical strength of the line is such so as to provide against the most *probable* weather conditions. In general, the main components of an overhead line are:

(*i*) *Conductors* which carry electric power from the sending end station to the receiving end station.

(*ii*) *Supports* which may be poles or towers and keep the conductors at a suitable level above the ground.

(iii) Insulators which are attached to supports and insulate the conductors from the ground.

(iv) Cross arms which provide support to the insulators.

(v) *Miscellaneous items* such as phase plates, danger plates, lightning arrestors, anti-climbing wires etc.

The continuity of operation in the overhead line depends upon the judicious choice of above components.

### 9.2 Conductor Materials

The conductor is one of the important items as most of the capital outlay is invested for it. Therefore,

proper choice of material and size of the conductor is of considerable importance. The conductor material used for transmission and distribution of electric power should have the following properties :

(i) High electrical conductivity.

(ii) High tensile strength in order to withstand mechanical stresses.

(iii) Low cost so that it can be used for long distances.

(iv) Low specific gravity so that weight per unit volume is small.

All above requirements are not found in a single material. Therefore, while selecting a conductor material for a particular case, a compromise is made between the cost and the required electrical and mechanical properties.

**Commonly used conductor materials.** The most commonly used conductor materials for overhead lines are *copper*, *aluminium*, *steel-cored aluminium*, *galvanized steel* and *cadmium copper*.

The choice of a particular material will depend upon the cost, the required electrical and mechanical properties and the local conditions.

All conductors used for overhead lines are preferably stranded\* in order to increase the flexibility. In stranded conductors, there is generally one central wire and round this, successive layers of wires containing 6, 12, 18, 24 ..... wires. Thus, if there are *n* layers, the total number of individual wires is 3n(n + 1) + 1. In the manufacture of stranded conductors, the consecutive layers of wires are twisted or spiraled in opposite directions so that layers are bound together.

**1. Copper.** Copper is an ideal material for overhead lines owing to its high electrical conductivity and greater tensile strength. It is always used in the hard drawn form as stranded conductor. Although hard drawing decreases the electrical conductivity slightly yet it increases the tensile strength considerably.

Copper has high current density *i.e.*, the current carrying capacity of copper per unit of X-sectional area is quite large. This leads to two advantages. Firstly, smaller X-sectional area of conductor is required and secondly, the area offered by the conductor to wind loads is reduced.

Moreover, this metal is quite homogeneous, durable and has high scrap value. However, due to its higher cost and non-availability, it is rarely used for these purposes. Now-a-days the trend is to use aluminium in place of copper.

### 2. Aluminium

Aluminium is cheap and light as compared to copper but it has much smaller conductivity and tensile strength. The relative comparison of the two materials is briefed below :

(*i*) The conductivity of aluminium is 60% that of copper. The smaller conductivity of aluminium means that for any particular transmission efficiency, the X-sectional area of conductor must be larger in aluminium than in copper. For the same resistance, the diameter of aluminium conductor is about 1.26 times the diameter of copper conductor.

The increased X-section of aluminium exposes a greater surface to wind pressure and, therefore, supporting towers must be designed for greater transverse strength. This often requires the use of higher towers with consequence of greater sag.

(*ii*) The specific gravity of aluminium (2.71 gm/cc) is lower than that of copper (8.9 gm/cc). Therefore, an aluminium conductor has almost one-half the weight of equivalent copper conductor. For this reason, the supporting structures for aluminium need not be made as strong as that of copper conductor.

(iii) Aluminium conductor being light, is liable to greater swings and hence larger cross-arms are required.

(iv) Due to lower tensile strength and higher co-efficient of linear expansion of aluminium, the sag is greater in aluminium conductors.

Considering the combined properties of cost, conductivity, tensile strength, weight etc., aluminium has an edge over copper. Therefore, it is being widely used as a conductor material. It is particularly profitable to use aluminium for heavy-current transmission where the conductor size is large and its cost forms a major proportion of the total cost of complete installation.

### 9.3 Line Supports

The supporting structures for overhead line conductors are various types of poles and towers called *line supports*. In general, the line supports should have the following properties: (*i*) High mechanical strength to withstand the weight of conductors and wind loads etc. (*ii*) Light in weight without the loss of mechanical strength. (iii) Cheap in cost and economical to maintain.

(iv) Longer life.

(v) Easy accessibility of conductors for maintenance.

The line supports used for transmission and distribution of electric power are of various types including *wooden poles, steel poles, R.C.C. poles* and *lattice steel towers*. The choice of supporting structure for a particular case depends upon the line span, X-sectional area, line voltage, cost and local conditions. \**R.C.C. =Reinforced Cement Concrete* 



Figure 9.1 Wooden Poles



Figure 9.2 Steel Towers

# 9.4 Insulators

The overhead line conductors should be supported on the poles or towers in such a way that currents from conductors do not flow to earth through supports *i.e.*, line conductors must be properly insulated from supports. This is achieved by securing line conductors to supports with the help of *insulators*.

The insulators provide necessary insulation between line conductors and supports and thus prevent any leakage current from conductors to earth. In general, the insulators should have the following desirable properties:

(i) High mechanical strength in order to withstand conductor load, wind load etc.

(*ii*) High electrical resistance of insulator material in order to avoid leakage currents to earth.

(*iii*) High relative permittivity of insulator material in order that dielectric strength is high.

*(iv)* The insulator material should be non-porous, free from impurities and cracks otherwise the permittivity will be lowered.

(v) High ratio of puncture strength to flashover.

The most commonly used material for insulators of overhead line is *porcelain* but glass, steatite and special composition materials are also used to a limited extent. Porcelain is produced by

firing at high temperature a mixture of kaolin, feldspar and quartz. It is stronger mechanically than glass, gives less trouble from leakage and is less affected by changes of temperature.



9.3 Pin type insulator



9.4 Suspension insulator

## 9.5 Corona

When an alternating potential difference is applied across two conductors whose spacing is large as compared to their diameters, there is no apparent change in the condition of atmospheric air surrounding the wires if the applied voltage is low. However, when the applied voltage exceeds a certain value, called *critical disruptive voltage*, the conductors are surrounded by a faint violet glow called corona.

The phenomenon of corona is accompanied by a hissing sound, production of ozone, power loss and radio interference. The higher the voltage is raised, the larger and higher the luminous envelope becomes, and greater are the sound, the power loss and the radio noise. If the applied voltage is increased to breakdown value, a flash-over will occur between the conductors due to the breakdown of air insulation.

The phenomenon of violet glow, hissing noise and production of ozone gas in an overhead transmission line is known as corona.

If the conductors are polished and smooth, the corona glow will be uniform throughout the length of the conductors, otherwise the rough points will appear brighter. With d.c. voltage, there is difference in the appearance of the two wires. The positive wire has uniform glow about it, while the negative conductor has spotty glow.

**Theory of corona formation.** Some ionization is always present in air due to cosmic rays, ultraviolet radiations and radioactivity. Therefore, under normal conditions, the air around the conductors contains some ionized particles (*i.e.*, free electrons and +ve ions) and neutral molecules. When p.d.is applied between the conductors, potential gradient is set up in the air which will have maximum value at the conductor surfaces. Under the influence of potential gradient, the existing free electrons acquire greater velocities. The greater the applied voltage, the greater the potential gradient and more is the velocity of free electrons.

When the potential gradient at the conductor surface reaches about 30 kV per cm (max. value), the velocity acquired by the free electrons is sufficient to strike a neutral molecule with enough force to dislodge one or more electrons from it. This produces another ion and one or more free electrons, which is turn are accelerated until they collide with other neutral molecules, thus producing other ions. Thus, the process of ionization is cumulative. The result of this ionization is that either corona is formed or spark takes place between the conductors.

#### 9.6 Factors Affecting Corona

The phenomenon of corona is affected by the physical state of the atmosphere as well as by the conditions of the line. The following are the factors upon which corona depends : *(i) Atmosphere.* As corona is formed due to ionization of air surrounding the conductors, therefore, it is affected by the physical state of atmosphere. In the stormy weather, the number of ions is more than normal and as such corona occurs at much less voltage as compared with fair weather.

(*ii*) *Conductor size*. The corona effect depends upon the shape and conditions of the conductors. The rough and irregular surface will give rise to more corona because unevenness of the surface decreases the value of breakdown voltage. Thus a stranded conductor has irregular

surface and hence gives rise to more corona that a solid conductor.

(*iii*) *Spacing between conductors*. If the spacing between the conductors is made very large as compared to their diameters, there may not be any corona effect. It is because larger distance between conductors reduces the electro-static stresses at the conductor surface, thus avoiding corona formation.

(*iv*) *Line voltage*. The line voltage greatly affects corona. If it is low, there is no change in the condition of air surrounding the conductors and hence no corona is formed. However, if the line voltage has such a value that electrostatic stresses developed at the conductor surface make the air around the conductor conducting, then corona is formed.

## 9.6 Advantages and Disadvantages of Corona

Corona has many advantages and disadvantages. In the correct design of a high voltage overhead line, a balance should be struck between the advantages and disadvantages.

## Advantages

(*i*) Due to corona formation, the air surrounding the conductor becomes conducting and hence virtual diameter of the conductor is increased. The increased diameter reduces the electrostatic stresses between the conductors.

(ii) Corona reduces the effects of transients produced by surges.

## Disadvantages

(*i*) Corona is accompanied by a loss of energy. This affects the transmission efficiency of the line.

(*ii*) Ozone is produced by corona and may cause corrosion of the conductor due to chemical action.

*(iii)* The current drawn by the line due to corona is non-sinusoidal and hence non-sinusoidal voltage drop occurs in the line. This may cause inductive interference with neighbouring communication lines.

# 9.7 Methods of Reducing Corona Effect

It has been seen that intense corona effects are observed at a working voltage of 33 kV or above. Therefore, careful design should be made to avoid corona on the sub-stations or bus-bars rated for 33kV and higher voltages otherwise highly ionized air may cause flash-over in the insulators or between the phases, causing considerable damage to the equipment. The corona effects can be reduced by the following methods :

(*i*) *By increasing conductor size*. By increasing conductor size, the voltage at which corona occurs is raised and hence corona effects are considerably reduced. This is one of the reasons that *ACSR* conductors which have a larger cross-sectional area are used in transmission lines.

(*ii*) *By increasing conductor spacing*. By increasing the spacing between conductors, the voltage at which corona occurs is raised and hence corona effects can be eliminated. However, spacing cannot be increased too much otherwise the cost of supporting structure (*e.g.*, bigger cross arms and supports) may increase to a considerable extent.

## 9.8 Sag in Overhead Lines

While erecting an overhead line, it is very important that conductors are under safe tension. If the conductors are too much stretched between supports in a bid to save conductor material, the stress in the conductor may reach unsafe value and in certain cases the conductor may break due to excessive tension. In order to permit safe tension in the conductors, they are not fully stretched but are allowed to have a dip or sag.

The difference in level between points of supports and the lowest point on the conductor is called sag.